

Technical Data Sheet

Ferro Pp WPP32SD03WH

Polypropylene Homopolymer
 LyondellBasell Industries
 Engineering Plastics

General	
Filler / Reinforcement	• Wollastonite (CaSiO3), 30% Filler by Weight
Features	• Homopolymer
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.18	1.18 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	12 g/10 min	12 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield, 73°F (23°C))	4500 psi	31.0 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	10 %	10 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	403000 psi	2780 MPa	
Tangent : 73°F (23°C)	517000 psi	3560 MPa	
Flexural Strength (Yield, 73°F (23°C))	7300 psi	50.3 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	0.60 ft·lb/in	32 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	3.5 ft·lb/in	190 J/m	ASTM D4812
Gardner Impact	2.00 in·lb	0.226 J	ASTM D5420

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	265 °F	129 °C	
264 Psi (1.8 Mpa), Unannealed	175 °F	79.4 °C	

Additional Information	
Filler Content, ASTM D2584:	32%

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.